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Ni-MH Battery Specification

镍氢电池产品承认书

Project Name 产品名称: Ni-MH battery
CS-IRB320VX 7.2V/1500mAh

Replace Model: **CS-IRB320VX**

Authorized Signature & Company Chop 客户认可及签回

Rev:A1		
Prepared 制作	Checked 确认	Approved 核准

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1. PREFACE

序 言


SCOPE (使用范围)

Name (名称) : Ni-MH battery (镍氢电池)

Model (型号) : CS-IRB320VX

Spec (规格) : 7.2V/1500mAh

Edition (版本) : A/1

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This product approval sheet has 9 pages (include the first page)

本产品承认书共 9 页(含首页).

This product approval sheet includes technical features, testing method, external connection graph, packing and so on.

本产品承认书包含:技术参数,检测方式,外形尺寸图外部连接图,包装等.

Amendment on this product approval sheet content must depend on below condition:


本产品承认书所归属内容的修改必须依据以下条件:

1. Customer's request or agreement.
客户要求或同意.
2. Safety guarantee and no influence to machine which the battery used in.
安全保证且与电池使用机器不产生影响.


We can give mass production after the agreement of "battery approval sheet" and sample with the customer. Designed by **Cameron Sino** R&D team, this approval sheet will be the basis of test.

本《产品承认书》由我司开发部编制，经由我司与客户签准《产品承认书》和样品后，方可进行产品之量产，并作为双方检测之依据。

2. Technical Features 技术参数

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Item 项目	Rated performance 性能	Note 备注
1.1 Rated Voltage 额定电压	7.2V	
1.2 Discharge Cut-off Voltage 放电终止电压	4.8V	
1.3 Rated Capacity 额定容量	1500mAh	0.2C Discharge 0.2C 放电
1.6 Standard Charge Current 标准充电电流	300mA	0.2C
1.7 Quick Charge Current 快速充电电流	750mA	0.5C
1.8 Max Discharge Current 最大放电电流	1500mA	-20°C - +55°C
1.9 Initial Internal Resistance 总内阻	≤150 mΩ	AC 1kHz (AC Impedance) AC 1kHz 交流阻抗值
1.10 Weight Per Battery 单体电池重量	≤156.1g	Electronic scale (W/O Packing Materials) 电子秤(不含包装材料)
1.11 Battery Size 外型尺寸	L=50.30 (+0/-0.50mm) W=42.70 (+0/-0.50mm) H=28.70 (+0/-0.50mm)	Calipers 卡尺
1.12 Operating Temperature 工作温度范围	Charge 充电	0°C ~+45°C Humidity 65±20% 湿度 65±20%
	Discharge 放电	-20°C~+55°C Humidity 65±20% 湿度 65±20%
1.13 Storage Temperature 贮存温度范围	Standing Storage (less than one year) 长期贮存(1年内)	-20°C~+35°C Humidity 65±20% 湿度 65±20%
	Notes(说明): 1. Period of storage is counted from shipping date 贮存时间以出货日期为起始点计算;	

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3. Test (测试)

3.1 Testing Environment (测试条件) :

3.1.1 Test time should be no more than one month after receive the battery
测试电池为用户收到后不超过 1 个月的产品.

3.1.2 Testing Environment (测试环境) :

Temperature (温度) : 15°C--25°C
Relative Humidity(相对湿度) : 45%--85%
Atmospheric Pressure(大气压力) : 76kPa--106kPa

3.2 Testing Instrument (测试工具) :

3.2.1 Voltage meter 0.5 grade or more regulated by IEC 51/IEC 485, more than 10K Ω /V
internal resistance

电压计 IEC 51/IEC 485 所规定的 0.5 级或以上, 内阻大于 10K Ω /V

3.2.2 Current meter 0.5 grade or more regulated by IEC 51/IEC 485, include wire
resistance less than 0.01 Ω .

电流计 IEC 51/IEC 485 所规定的 0.5 级或以上, 包括引线总电阻小于 0.01 Ω .

3.2.3 Calipers Definition 0.02mm

卡尺 精确度 0.02mm

3.2.4 Internal Resistance Meter AC 1KHz 4 terminal measure setting.


内阻仪 交流 1KHz 4 端子测量装置.

3.2.5 Load Resistance Include external circuitry, allowed resistance figure
error is $\pm 5\%$.

负载电阻 包括外部线路, 电阻值允许误差为 $\pm 5\%$.


3.2.6 Finished Battery Product Testing Machine

成品电池测试仪

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3.3 . Test method and request (检测方法 with 要求)


Item 项目	Test Method 检测方法	Request 要求
1 Appearance 外观	By sight: 30CM vertically 目测: 垂直 30CM	Case appearance should be smooth w/o nick, burr and other mechanical damage. Exposed metallic part should not be Oxidized. Case should not be distorted. 外壳表面应平整无划痕、毛刺及其他机械损伤, 外露金属部分不应有氧化现象、胶壳不能变形.
2 Insulation Resistance 绝缘电阻	Test the external packing of battery and insulation between poles using insulation-meter 用兆欧表测量电池外包装及电极之间的绝缘度	More than 10M Ω 大于 10M Ω
3 Internal Resistance 内阻	AC testing method. In half capacity condition, using AC 1kHz testing method to measure the internal resistance figure between poles in battery connector. 交流测试法, 半容量状态下, 使用 AC 1kHz 检测方法, 测量电池接口处正负极之间的内阻.	$\leq 150m\Omega$
4 Discharging 放电平台	1) Use nominal capacity charging method full charge the battery. 按标称容量充电方法将电池充饱电. 2) 1C constant current discharge to 4.8V 1C 恒流放电至 4.8V 的时间.	Discharging time $\geq 35min$ 放电时间 $\geq 35min$
5 High temperature Resistant Capability 抗高温性能	Put full-charged battery in 55 $^{\circ}C \pm 2^{\circ}C$ thermostat for 2h, then use 1C discharge to 4.8V 将充饱电的电池置入 55 $^{\circ}C \pm 2^{\circ}C$ 恒温箱中存放 2h 后, 并以 1C 放电至 4.8V	1) After test, 1C capacity should be $\geq 35min$, internal resistance should be no more than 120% of internal resistance before test. 实验后的 1C 容量应为 $\geq 35min$, 内阻应 \leq 实验前 120%. 2) Case appearance should not be distorted and crack. 电池外观应无变形、无爆裂
6 Low temperature Resistant Capability 抗低温性能	1) Use nominal capacity charging method full charge the battery. 按标称容量充电方法将电池充饱电. 2) Put full-charged battery in -25 $^{\circ}C \pm 2^{\circ}C$ chest freezer for 24h, then use 0.2C discharge to 4.8V 将充饱电的电池置放在 -20 $^{\circ}C \pm 2^{\circ}C$ 冷冻柜中 24h 后, 并以 0.2C 放电至 4.8V	1) After test, 1C capacity should be no less than 70% of it before test, internal resistance should be no more than 150% of internal resistance before test. 实验后的 1C 容量应为 \geq 实验前 70%, 内阻应为 \leq 实验前 150%. 2) Case appearance should not be distorted and crack. 电池外观应无变形、无爆裂,
7 Cycle Life 循环寿命	After 300 cycles of complete charge and discharge at 1C current, and record the capacity 将电池以 1C 的电流对电池充放电做 300 次循环, 并记录容量。	Battery should not explode smoke, burn or burst. 1C charge and discharge cycle life should more than 300 times 电池不能有爆炸, 冒烟, 燃烧, 变形等现象. 1C 充放电循环寿命应 ≥ 300 次。

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8	Vibration Proof Capability 抗振动性能	Set the vibration testing machine on F=20HZ, I=90%, T=30min. Record the discharging capacity after test. 实验过程中将振动仪设置在 F=20HZ; I=90%; T=30min 实验后记录电池的 1C 放电容量	1) After test, 1C capacity should be no less than 85% of it before test Internal resistance discrepancy should be no more than 3mΩ. 实验后的 1C 容量 ≥ 实验前 98%, 内阻相差不超过 3mΩ. 2) Battery appearance should not be obvious nick, leak, smoke and burst. 电池外观应无明显损伤、漏液、冒烟或爆炸
9	Fall Proof Capability 抗跌落性能	Hang the battery in one meter high in the air. Let the cells fall down by six sides 将电池悬空在 1 米高处, 将电芯自由跌落 6 面 (正负极面, 横向面) 各 1 次, 共 6 次。 (Anode and Cathode side, crosswise sides) 1 time each, all together 6 times.	1) Battery should not be leak, smoke and burst. 电池应不漏液、不冒烟、不爆炸 3) After test, 1C capacity should be no less than 95% of it before test. Internal resistance discrepancy should be no more than 3mΩ. 实验后的 1C 容量 ≥ 实验前 95%, 内阻相差不超过 3mΩ。
10	Capacity Retention 电荷保持能力	1) In environmental temperature 20°C ± 5 °C condition, Use nominal capacity charging method full charge the battery 在环境温度 20°C ± 5°C 条件下, 按标称容量充电方法将电池充饱电 2) Lay the battery opened circuit 28D, then use 0.2C discharge it to cut off voltage 将电池开路搁置 28D, 再以 0.2C 放电至终止电压	0.2C discharging time should no less than 3.20H. 0.2C 放电时间应不低于 3.20H.
11	Constant Temperature and Humidity Proof Capability 抗恒定湿热性能	Lay the battery in temperature 40±2°C and humidity 90% ~ 95% environmental chambers for 48h. Then lay the battery in environmental temperature 20±5°C condition for 2h. Later discharge it in 1C and record the capacity. 将电池放入 40°C ± 2°C, 相对湿度为 90% ~ 95% 的恒温恒湿箱中搁置 48h 后, 将电池取出在环境温度 20°C ± 5°C 的条件下搁置 2h, 以 1C 放电, 并记录容量。	1) Battery appearance should not be obvious nick, leak, smoke and burst. 电池外观应无明显变形锈蚀、冒烟或爆炸。 2) 1C discharging capacity should no less than 36min. Internal resistance discrepancy should be no more than 3mΩ. 1C 放电容量应 ≥ 36min, 内阻相差不超过 3mΩ。

3.4. Shipping Voltage (Inspection before shipment): ≥7.2V

出货空载电压(出货前检测): ≥7.2V

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4. Protection Capability Test Method and Request

保护性能检测与要求

Item 项目	Test Method 检测方法	Request 要求
1 Overcharge Test 过充测试	Apply 2 times than rated battery voltage and a 2C charge current on the battery for 8hs. 用恒压源持续加载 8hs, 恒流恒压源电压设定为 2 倍电池标称电压, 电流设定为 2C 的外接电流	Battery could not be burst, burn, leak and smoke 电池应不爆炸、不起火、不冒烟或漏液
2 Over discharge Test 过放测试	Discharge the battery at 1C to cut off voltage, then discharge with loading 30 Ω for 24hs. 以 1C 放电至终止电压后外接 30 Ω 负载放电 24H	Battery could not be burst, burn, leak and smoke 电池应不爆炸. 不起火. 不冒烟或漏液
3 Pack Short-circuit Protection 短路保护	1) The battery is charged to rated capacity. 按标称容量充电方法将电池充饱电. 2) The battery is to be short-circuited by connecting the positive and negative terminals of the battery with thermocouple having a maximum resistance load of 0.3 Ω 将接有热电偶的电池置于通风橱中, 将电池正负极用 0.3 Ω 电阻器持续短路。	Battery could not be burst, burn, leak and smoke After charging. 电池应不爆炸、不起火、不冒烟或漏液;

5. Cell (电芯)


- 1) Chem : Ni-MH Cell
类别 : 镍氢电芯
- 2) Spec : AA*6/7.2V/1500mAh (BFN) 博富能 1P6S (1 并 6 串)
规格 : AA*6/7.2V/1500mAh (BFN) 博富能 1P6S (1 并 6 串)

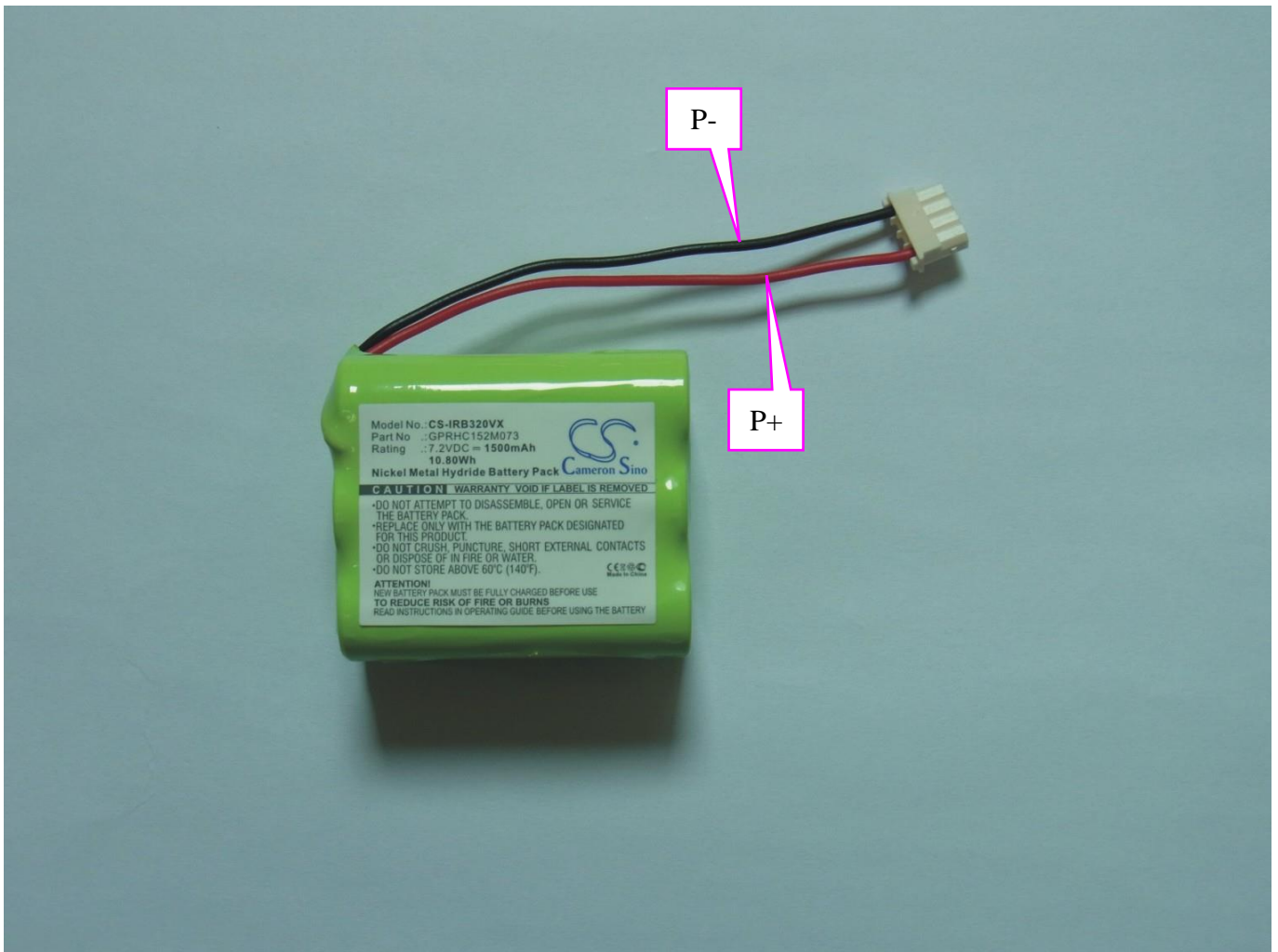
6. OUTLINE(外观尺寸):

L=50.30 (+0/-0.50mm)

W=42.70 (+0/-0.50mm)

H=28.70 (+0/-0.50mm)

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黑线 P- 是充放电负极

红线 P+ 是充放电正极

7. Packing (包装)

Packing method, as the customer required.

包装方法按客户要求进行包装。